

H

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DRG NO
QB21996/QB22039

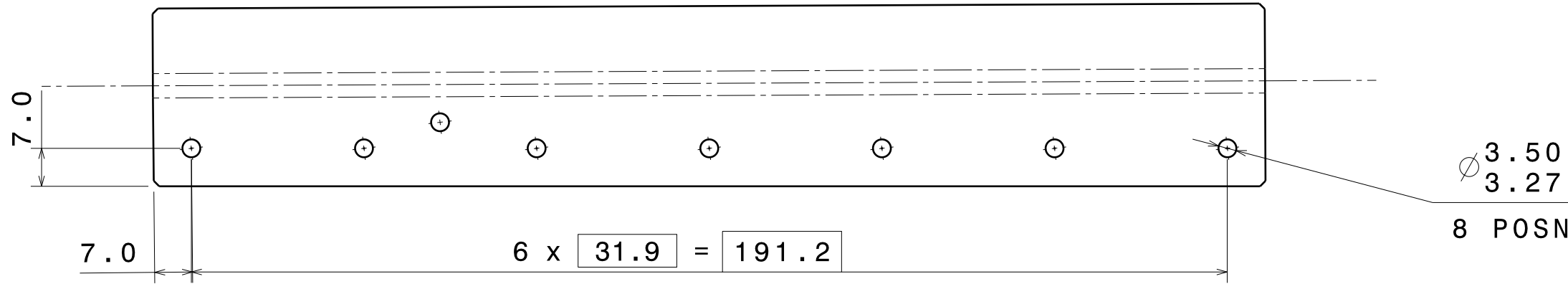
SH
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P1

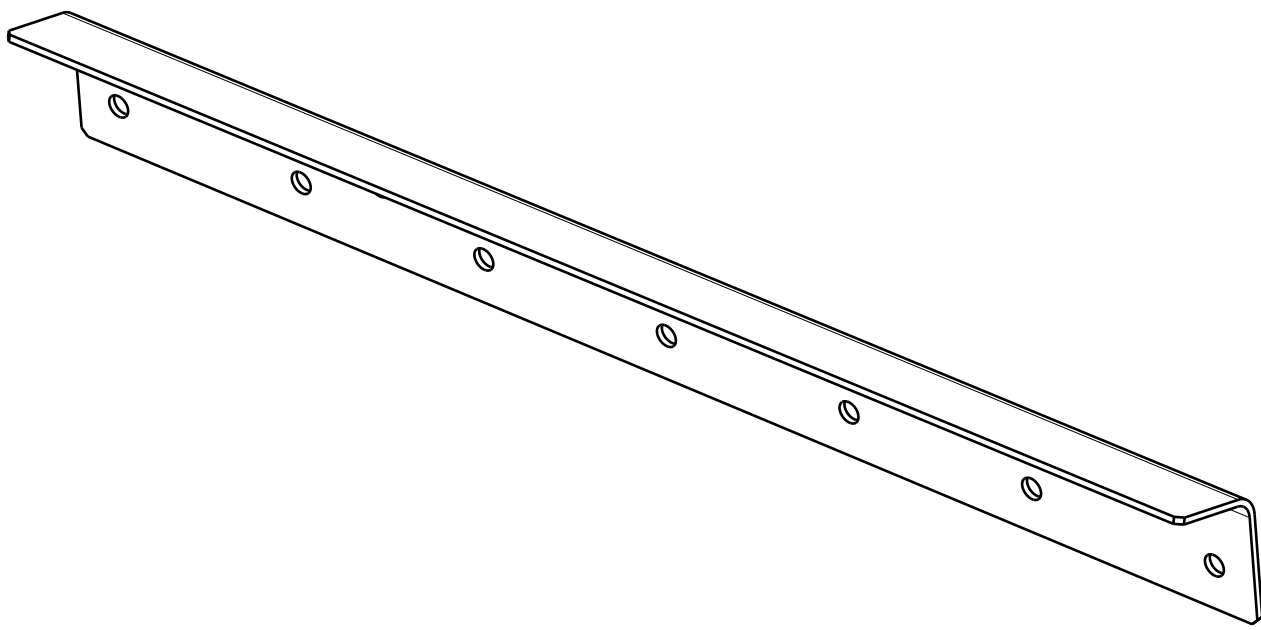
1

QB21996 - AS DRAWN
QB22039 - OPP HAND

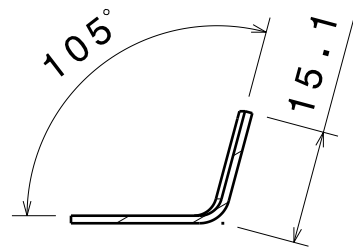
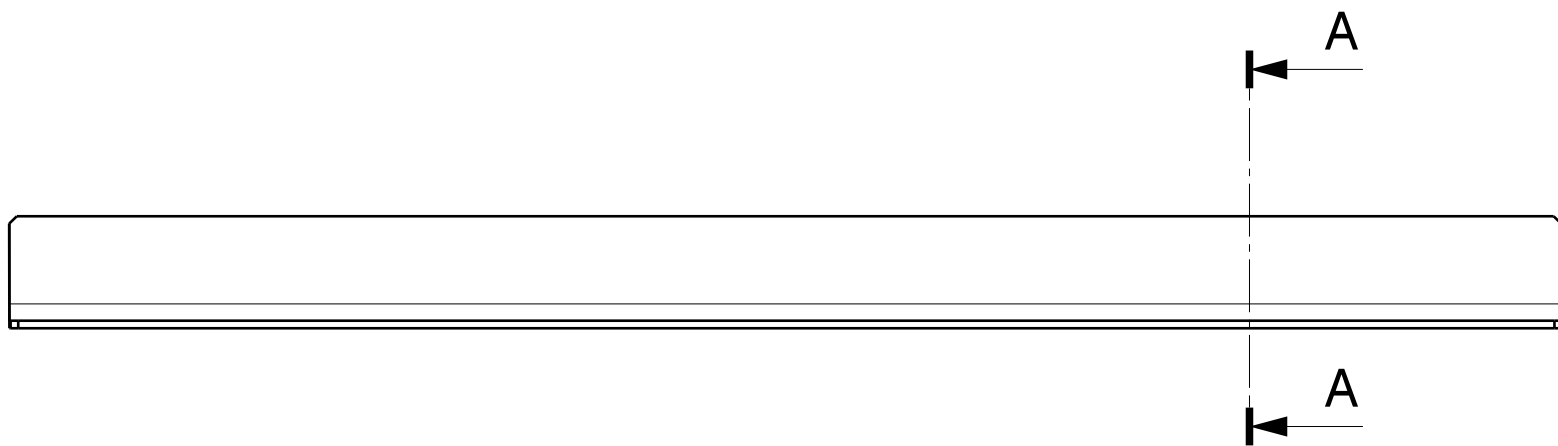
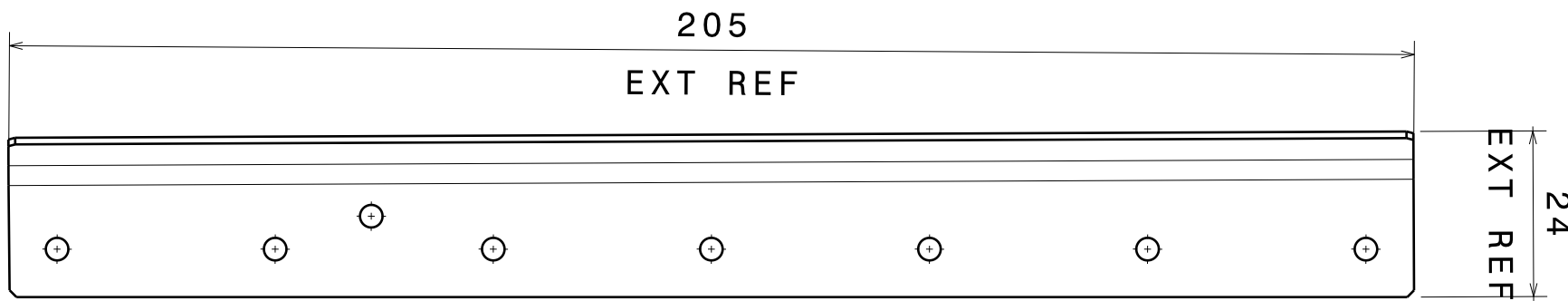
ZONE	ISS	DESCRIPTION	DATE	APPROVALS
	P1			MODIFIED:
				DRG CHCK:
				PROJ ENGR:
				MFG ENGR:
				TECH APPL:
				DSGN APPL:
				DSGN APPL:



FLAT PATTERN



ISOMETRIC VIEW
N.T.S



SECTION VIEW A-A

NOTES

1. MATERIAL: AL ALLOY L113-T6 x 19 SWG (1.0mm).
2. REMOVE ALL BURRS AND SHARP EDGES.
3. INTERNAL BEND RADII TO BE 3.0mm UNLESS OTHERWISE STATED ON THE DRAWING.
4. UNLESS OTHERWISE STATED POSITIONAL TOLERANCE OF ALL HOLES: $\varnothing0.34$
5. FINISH: SULPHURIC ANODISE IN ACCORDANCE WITH DEF STAN 03-25.
6. PRIME ALL OVER USING REF 01-03 TO QD3088, I.A.W. MANUFACTURER'S INSTRUCTIONS.
7. ALL UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL.

REF	DRAWING NUMBER	QTY	DESCRIPTION	MATERIAL /REMARKS
01	QD3088-133	A/R	PRIMER	
02	QD3088-134	A/R	ACTIVATOR	
03	QD3088-135	A/R	THINNERS	

PART MARK
TO QD5016



1 & 4

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETRES	
TOLERANCES ARE:	
DECIMALS	ANGLES
.X. ± 1.0	± 0.5 DEG
.XX ± 0.5	
.XXX ± 0.25	
.XXX ± -	
SURFACE FINISH	3.2
DO NOT SCALE DRAWING	

THIRD ANGLE PROJECTION

DRG PER ASME Y14.5M-1994 OR BS 8888

APPLICATION

NEXT ASSY

USED ON QB05043

APPROVALS		DATE
DRAWN BY	B MITCHEM	25 SEP 2014
DRG CHCK	T CLARK	25 SEP 2014
PROJ ENG		
MFG ENGR		
TECH APPL		
DSGN APPL		
DSGN APPL	E C BULA	25 SEP 2014
CONTRACT NO		

Pall Corporation

PALL AEROPOWER ENGINEERING, PORTSMOUTH, ENGLAND

TITLE BRACKET

SIZE A1, CAGE CODE U0088, DRG NO QB21996/QB22039, ISS P1

SCALE 1:1, WEIGHT, SHEET A OF A

CAD LOCATION
UKEH_CATDRW-133789

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